

BONDERITE®**BONDERITE C-NE 6765**Poznat kao P3-emulpon 6765
Avgust 2014**OPIS PROIZVODA**

BONDERITE C-NE 6765 pruža sledeće karakteristike:

Tehnologija	Industrijski čistač
Tip proizvoda	Neutralni čistač
Aplikacija	Zaštita od korozije
Koncentracija	
potapanjem	20 to 50 g/L
prskanjem	10 to 30 g/L
Radna temperatura	30 to 80 °C

BONDERITE C-NE 6765 je emulzija za zaštitu od korozije, primenljiv prskanjem ili potapanjem naročito u poslednjoj fazi kod višestepenog pranja.

BONDERITE C-NE 6765 se može koristiti i kao kulant opšte primene na bazi mineralnog ulja, primenljiv u širokom opsegu mašinskih operacija i različite tvrdoće vode.

OBLAST PRIMENE

Pasivizacija čelika i livenog gvožđa, skladištenjem u zatvorenim i grejanim skladištima
Takode za mašinsku obradu čelika, livenog gvožđa i aluminijuma.
BONDERITE C-NE 6765 je sastavljen od organskih komponenti za zaštitu od korozije, nejonskih površinski aktivnih materija i mineralnog ulja.

TEHNIČKI PODACI

Izgled	bistra, žuta tečnost
Gustina at 20°C, DIN 51757	~0.97 g/cm ³
pH-vrednost	~9.3 (30 g/l)

NAPOMENA:

Zaštita od korozije se povećava ukoliko se koristi DI voda umesto gradske vode.

PRAVLJENJE RADNOG RASTVORA

Dodati odgovarajuću količinu proizvoda uz mešanje.

Pasivizacija:

potapanjem	20 to 50 g/l
prskanjem	10 to 30 g/l

Mašinska obrada:	Pravljenje	Dolivanje
Bušenje	3 to 5 %	2 to 4 %
Glodanje	4 to 6 %	3 to 5 %
Brušenje	3 to 4 %	1 to 3 %

RADNI PODACI:

Temperatura	30 to 80°C
Vreme primene	0.5 to 3 min

POJAVA PENE:

BONDERITE C-NE 6765 se može koristiti prskanjem samo u već pomenutim koncentracijama, u vodi >10 stepeni Nemačke tvrdoće

KONTROLA KONCENTRACIJE:

BONDERITE C-NE 6765 se kontroliše titracijom ukupnog alkaliniteta

100 ml radnog rastvora sipatu u erlenmajer od 300ml, dodati 4-5 kapi indikatora metil oranž.

Titrisati rastvor sa 0.5 N HCl ili H₂SO₄ do promene boje iz narandžaste u roze crvenu (pH-vrednost: 3.6)

Utrošak kiseline u ml pomnožiti sa faktorom 2.8 i dobija se koncentracija g/L

Podeliti dobijeni broj sa 10 da bi se dobila koncentracija u % .

SKLADIŠTENJE

Preporučena t skladištenja	0 to 40°C
Rok trajanja (u neotvorenom pakovanju)	12 meseci



Classification:

Please refer to the corresponding **Material Safety Data Sheets** for details on:
Hazardous Information
Transport Regulations
Safety Regulations

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